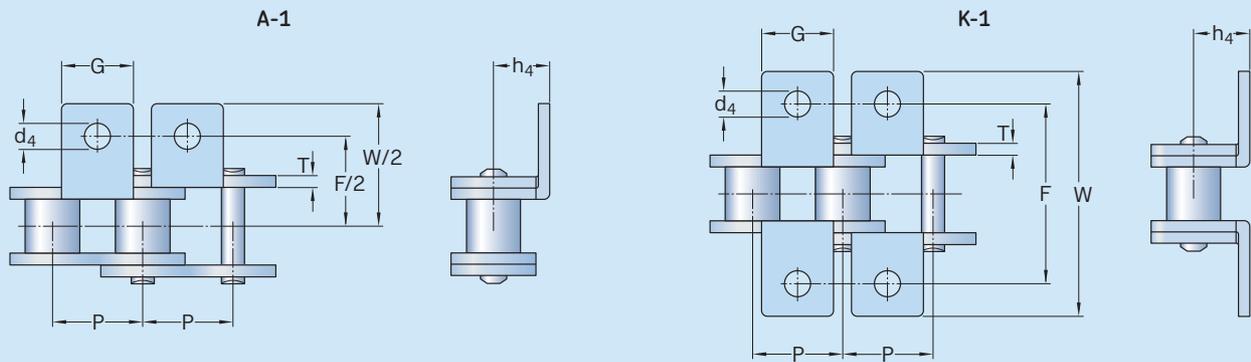


Attachments

Attachments are normally used to allow a chain to perform a conveying function. The holes in the attachments are used to join two strands of chain together to allow them to run as a pair. Hooks can also be inserted through the holes to allow the chain to carry objects. These attachments can also assist control systems by activating magnetic pickup or proximity switches.

Table 4

Attachments A-1, K-1

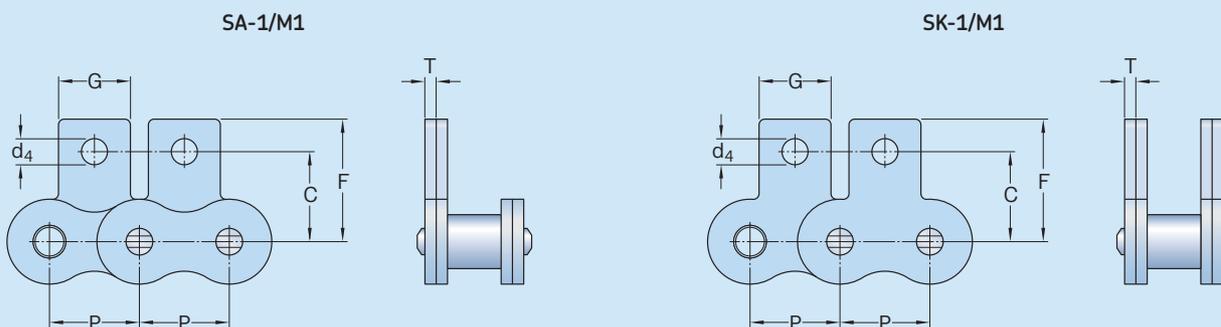


ANSI Chain number	BS/ISO Chain number	Dimensions		F	W	T	h ₄	d ₄	Designation
		P	G						
-	-	mm		-	-	-	-	-	-
35-1	06C-1	9,53	7,90	19,00	28,60	1,30	6,35	3,40	PHC 35-1...
40-1	08A-1	12,70	9,50	25,40	35,20	1,50	7,90	3,40	PHC 40-1...
41-1	085-1	12,70	9,50	24,00	33,40	1,30	6,90	3,60	PHC 41-1...
50-1	10A-1	15,88	12,70	31,75	46,20	2,03	10,30	5,50	PHC 50-1...
60-1	12A-1	19,05	15,90	38,10	55,60	2,42	11,90	5,50	PHC 60-1...
80-1	16A-1	25,40	19,10	50,80	64,80	3,25	15,90	6,80	PHC 80-1...
100-1	20A-1	31,75	25,40	63,50	87,30	4,00	19,80	9,20	PHC 100-1...
120-1	24A-1	38,10	28,60	76,20	108,50	4,80	23,00	9,80	PHC 120-1...
140-1	28A-1	44,45	34,90	88,90	123,00	5,60	28,60	11,40	PHC 140-1...
160-1	32A-1	50,80	38,10	101,60	142,80	6,40	31,75	13,10	PHC 160-1...
200-1	40A-1	63,50	50,80	127,00	179,00	8,00	42,88	16,30	PHC 200-1...
-	06B-1*	9,53	8,00	19,04	27,00	1,30	6,50	3,50	PHC 06B-1...
-	08B-1	12,70	9,50	25,40	36,40	1,60	8,90	4,50	PHC 08B-1...
-	10B-1	15,88	14,30	31,75	44,60	1,70	10,31	5,30	PHC 10B-1...
-	12B-1	19,05	16,00	38,10	52,40	1,85	13,46	6,40	PHC 12B-1...
-	16B-1	25,40	19,10	50,80	72,60	3,10	15,88	6,40	PHC 16B-1...
-	20B-1	31,75	35,00	63,50	100,50	3,50	19,80	9,00	PHC 20B-1...
-	24B-1	38,10	30,00	76,20	108,40	4,80	26,67	10,50	PHC 24B-1...
-	28B-1	44,45	35,00	88,90	123,00	6,00	28,58	13,10	PHC 28B-1...
-	32B-1	50,80	38,10	101,60	142,80	6,00	31,75	13,10	PHC 32B-1...

* Straight side plates.
 To complete designation, add attachment spacing and type followed by chain length.
 For example: PHC 40-1-L2A1X10FT (ANSI 40-1 with A-1 attachment on every second link, 10 ft. length).
 Note: Also available in stainless steel. When ordering, add SS after the chain number.
 For example: PHC 40-1SS-L1A1X10FT.

Table 5

Attachments SA-1/M1, SK-1/M1



ANSI Chain number	BS/ISO Chain number	Dimensions P	G	C	F	T	d ₄	Designation
–	–	mm						–
35-1	06C-1	9,53	7,90	9,50	14,55	1,30	3,40	PHC 35-1...
40-1	08A-1	12,70	9,50	12,70	19,05	1,50	3,40	PHC 40-1...
41-1	085-1	12,70	9,50	11,85	16,55	1,30	3,60	PHC 41-1...
50-1	10A-1	15,88	12,70	15,90	25,25	2,03	5,50	PHC 50-1...
60-1	12A-1	19,05	15,90	18,30	29,33	2,42	5,50	PHC 60-1...
80-1	16A-1	25,40	19,10	24,60	34,70	3,25	6,80	PHC 80-1...
100-1	20A-1	31,75	25,40	31,80	43,30	4,00	9,20	PHC 100-1...
120-1	24A-1	38,10	28,60	36,50	51,60	4,80	9,80	PHC 120-1...
140-1	28A-1	44,45	34,90	44,50	62,00	5,60	11,40	PHC 140-1...
160-1	32A-1	50,80	38,10	50,80	69,85	6,40	13,10	PHC 160-1...
200-1	40A-1	63,50	50,80	63,50	88,90	8,00	16,30	PHC 200-1...
–	06B-1*	9,53	8,00	9,52	13,50	1,30	3,50	PHC 06B-1...
–	08B-1	12,70	9,50	13,35	18,90	1,60	4,30	PHC 08B-1...
–	10B-1	15,88	14,30	16,50	22,95	1,70	5,30	PHC 10B-1...
–	12B-1	19,05	16,00	21,45	28,60	1,85	6,40	PHC 12B-1...
–	16B-1	25,40	19,10	23,15	34,00	3,10	6,40	PHC 16B-1...
–	20B-1	31,75	35,00	30,50	45,70	3,50	9,00	PHC 20B-1...

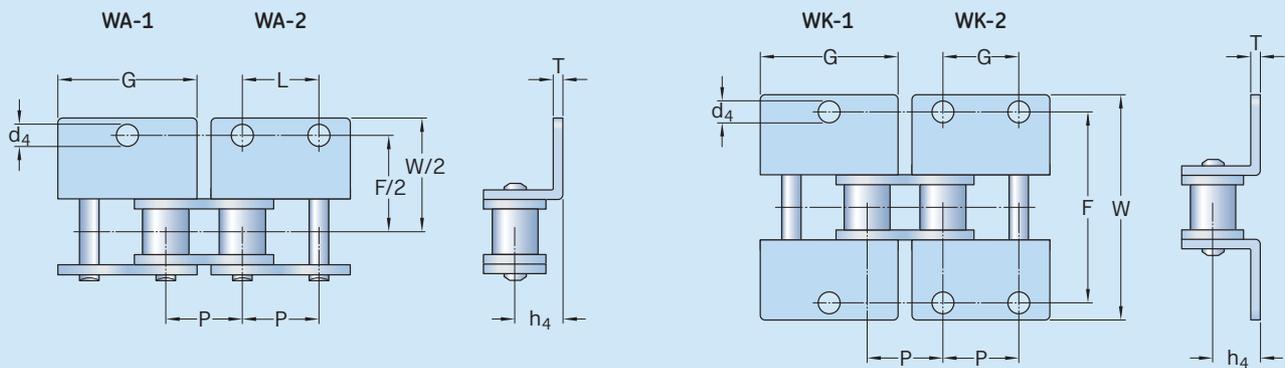
* Straight side plates.

To complete designation, add attachment spacing and type followed by chain length.
For example: PHC 80-1-L1SK1X10FT (ANSI 80-1 with SK-1 attachment on every link, 10 ft. length).

Note: Also available in stainless steel. When ordering add SS after the chain number.
For example: PHC 80-1SS-L1SK1X10FT.

Table 6

Attachments WA-1, WA-2, WK-1, WK-2

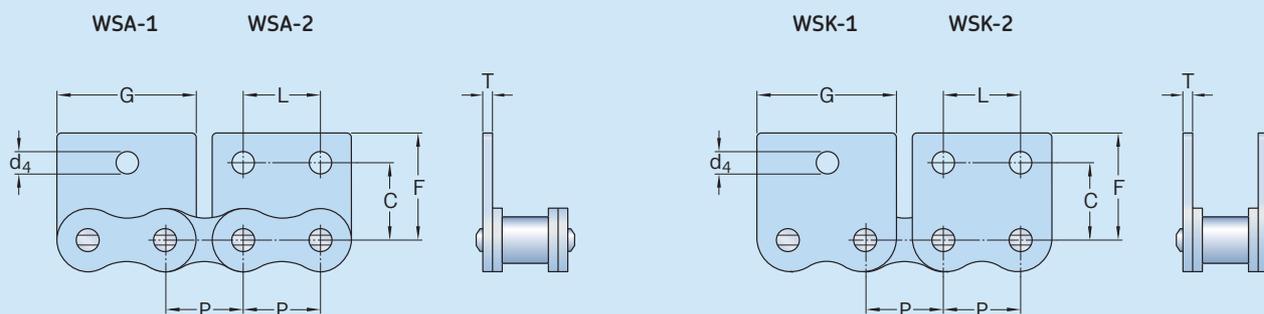


ANSI Chain number	BS/ISO Chain number	Dimensions		L	F	W	T	h ₄	d ₄	Designation
		P	G							
-	-	mm								-
35-1	06C-1	9,53	17,32	9,53	19,00	28,60	1,30	6,35	2,80	PHC 35-1...
40-1	08A-1	12,70	23,00	12,70	25,40	35,60	1,50	7,90	3,40	PHC 40-1...
41-1	085-1	12,70	22,30	12,70	24,00	35,00	1,30	7,20	4,85	PHC 41-1...
50-1	10A-1	15,88	28,80	15,88	31,75	46,80	2,03	10,30	5,50	PHC 50-1...
60-1	12A-1	19,05	34,65	19,05	38,10	56,40	2,42	11,90	5,50	PHC 60-1...
80-1	16A-1	25,40	45,90	25,40	50,80	73,20	3,25	15,90	6,80	PHC 80-1...
100-1	20A-1	31,75	57,65	31,75	63,50	89,80	4,00	19,80	9,20	PHC 100-1...
120-1	24A-1	38,10	69,30	38,10	76,20	108,80	4,80	23,00	9,80	PHC 120-1...
140-1	28A-1	44,45	80,45	44,45	88,90	123,00	5,60	28,60	11,40	PHC 140-1...
160-1	32A-1	50,80	92,00	50,80	101,60	142,80	6,40	31,75	13,10	PHC 160-1...
200-1	40A-1	63,50	115,50	63,50	127,00	179,00	8,00	42,88	16,30	PHC 200-1...
-	08B-1	12,70	24,00	12,70	25,40	36,40	1,60	8,90	4,30	PHC 08B-1...
-	10B-1	15,88	29,58	15,88	31,80	44,60	1,70	10,31	5,30	PHC 10B-1...
-	12B-1	19,05	34,05	19,05	38,10	52,00	1,85	13,46	6,40	PHC 12B-1...
-	16B-1	25,40	46,40	25,40	50,80	72,60	3,10	15,88	6,40	PHC 16B-1...
-	20B-1	31,75	58,10	31,75	63,00	100,50	3,50	19,80	9,00	PHC 20B-1...
-	24B-1	38,10	71,30	38,10	76,20	108,40	4,80	26,67	10,50	PHC 24B-1...
-	28B-1	44,45	81,10	44,45	88,90	123,00	6,00	28,58	13,10	PHC 28B-1...
-	32B-1	50,80	92,80	50,80	101,60	142,80	6,00	31,75	13,10	PHC 32B-1...

To complete designation, add attachment spacing and type followed by chain length.
 For example: PHC 80-1-L2WA2X10FT (ANSI 80-1 with WA-2 attachment on every second link, 10 ft. (length)).
 Note: Also available in stainless steel. When ordering add SS after the chain number.
 For example: PHC 80-1SS-L2WA2X10FT.

Table 7

Attachments WSA-1, WSA-2, WSK-1, WSK-2



ANSI Chain number	BS/ISO Chain number	Dimensions		L	C	F	T	d ₄	Designation
		P	G						
–	–	mm		–	–	–	–	–	–
35-1	06C-1	9,53	17,32	9,53	9,50	14,55	1,30	2,80	PHC 35-1...
40-1	08A-1	12,70	23,00	12,70	12,70	17,40	1,50	3,40	PHC 40-1...
41-1	085-1	12,70	21,20	12,70	11,85	16,55	1,30	3,60	PHC 41-1...
50-1	10A-1	15,88	28,80	15,88	15,90	23,05	2,03	5,50	PHC 50-1...
60-1	12A-1	19,05	34,65	19,05	18,30	26,86	2,42	5,50	PHC 60-1...
80-1	16A-1	25,40	45,90	25,40	24,60	35,45	3,25	6,80	PHC 80-1...
100-1	20A-1	31,75	57,65	31,75	31,80	44,00	4,00	9,20	PHC 100-1...
120-1	24A-1	38,10	69,30	38,10	36,50	51,60	4,80	9,80	PHC 120-1...
140-1	28A-1	44,45	80,45	44,45	44,50	62,00	5,60	11,40	PHC 140-1...
160-1	32A-1	50,80	92,00	50,80	50,80	69,85	6,40	13,10	PHC 160-1...
200-1	40A-1	63,50	115,50	63,50	63,50	88,90	8,00	16,30	PHC 200-1...
–	08B-1	12,70	23,30	12,70	13,35	18,90	1,60	4,30	PHC 08B-1...
–	10B-1	15,88	29,58	15,88	16,50	22,95	1,70	5,30	PHC 10B-1...
–	12B-1	19,05	34,05	19,05	21,45	28,60	1,85	6,40	PHC 12B-1...
–	16B-1	25,40	46,40	25,40	23,15	34,00	3,10	6,40	PHC 16B-1...
–	20B-1	31,75	58,10	31,75	30,50	45,70	3,50	9,00	PHC 20B-1...

To complete designation, add attachment spacing and type followed by chain length.
 For example: PHC 80-1-L4WSA1X10FT (ANSI 80-1 with WSA-1 attachment on every fourth link, 10 ft. (length)).
 Note: Also available in stainless steel. When ordering add SS after the chain number.
 For example: PHC 80-1SS L4WSA1X10FT.